

IV. Working Components and its Energy Source

1. Vacuum Chamber
2. Solar Energy
 - I. Solar Panels. (Area covered 50 m²)
 - II. Solar Water Heater
 - III. Battery
 - IV. Motor 1
 - V. Vacuum Pump (centrifugal pump 0.3 kW)
 - VI. Motor 2
 - VII. Fresh water Pump (centrifugal pump 0.3 kW)
 - VIII. Motor 3
 - IX. Sea water Pump (centrifugal pump 0.5 kW)
 - X. Motor 4
 - XI. Suction Pump (centrifugal pump 0.2 kW)

V. Operation

The **Vacuum Chamber** consist of two major zones present in it,

- Evaporation zone
- Condensation zone

The **Evaporation zone** consist of Plate Evaporators, which is operated using the Heat produced by the Solar Water Heater. The Evaporation generally takes place under the Vacuum condition, where the boiling point of the Water is very low.

The **Condensation zone** consist of Cooling Water Jackets, It helps in the condensation of the vapour. The water required for cooling purpose is collected from the sea. The condensation also takes place under the Vacuum condition.

The Solar Water Heater consist of Solar panels present in it, this helps in absorbing the Heat energy that is radiated by the sun and convert them into Electrical energy, which is typically used for the boiling of the water, in the heater. This water is then allowed to pass through the Plate Evaporator in the Evaporation Zone.

The additional Solar Panels, which is present in the setup, plays a key role in conversion of large quantity of Heat Energy into Electrical Energy. The energy obtained is stored in a battery and is generally used for the operation of the Motors and Pumps.

The **Motor 1** is the most important component in this setup, as it plays a key in operation of the **vacuum pump**. The vacuum pump helps in reducing the Pressure inside the chamber, to attain a vacuum condition. The vacuum pump sucks air inside the chamber and leaves it into the atmosphere.

The **Motor 3** utilises the energy produced by the Solar Panels and helps in the operation of the Sea water pump. This pump sucks, water from the Sea, and uses it for two important purpose, they are

- Inlet water or Feed water into Evaporation Zone.
- Cooling water for Condensation Zone.

The Inlet water or Feed Water is allowed to enter into the Vacuum chamber, after passing through an orifice. The orifice generally help

In reducing the pressure of the Inlet water and also to maintain a continuous flow of Water into the Vacuum Chamber.

The surplus water is allowed to pass through the Cooling water jacket, this helps in improving the Condensation rate of the vapour, for the production of the Fresh water. The water is then let into the sea. Another important work of the Sea water pump is that, it helps in removing the Brine from the Vacuum Chamber. This is done with the help of the Brine Ejector, it removes Brine from the Vacuum Chamber due to the Suction effect produced by the Ejector.

The **Motor 2** helps in the operation of the **Fresh water pump**, it sucks out the Fresh water that is formed after Condensation of the Vapour, and sends it to the storage tank. The quantity of water produced per hour is about 900 litres to 1050 litres.

The **Motor 4** gains its energy from the Battery and helps in the Operation of the **Suction pump**. The main purpose of this pump is that, it sucks the Water from the Plate Evaporator and sends it again into the Water Heater, for continuously maintaining the Heat within certain Temperature levels.

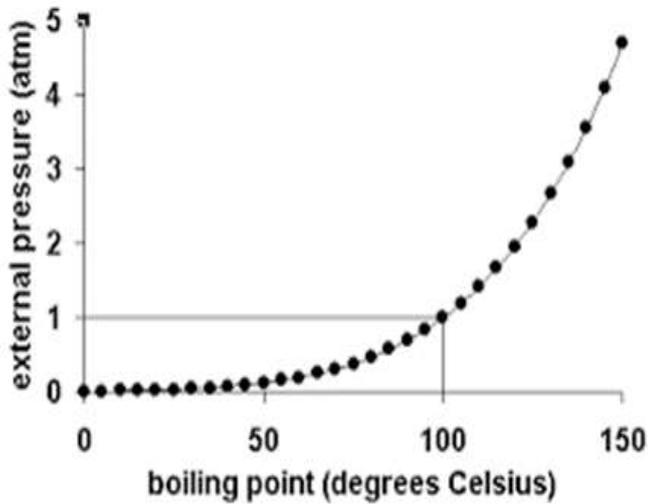
VI. Uses

This can be used, where the consumption of water is very high and regular. The major profitable units are

- Hospitals
- Hotels and Resorts
- Oil rigs
- Education Institutions
- Residential Townships
- Amusement parks
- Large industries
- Religious centres

VII. Data, Graphs and Calculation-

Graph 1: Graph representing BOILING POINT OF WATER VS EXTERNAL PRESSURE:



Total Energy consumed by Electric motor (monthly and annually):

Motor1 used in vacuum pump consuming 0.3 kW

Produces, **Discharge pressure** of **0.2 kg/cm²**

Pressure at suction head is about = - 760 mm of Hg or -1 atmospheric pressure.

Motor2 used in fresh water pump consumes 0.3 kW

Discharge pressure is about = **1 kg/cm²**

Discharge rate of liquid is about = **1 m³/hr.**

1 m³/hr. is equal to 15 litre per minute.

Motor3 used in sea water pump consumes 0.5 kW

Discharge pressure is about = **5kg/cm²**

Discharge rate of liquid is about = **3 m³/hr.**

3 m³/hr. is equal to 50 litre per minute.

Motor4 used in suction pump consumes 0.2 kW

Discharge pressure is about **2 kg/cm²**

The sea water pump uses, amount sea water used for conversion of fresh water is = 50 litre per minute

In this process, 25% is used as feed water or inlet water = 25 litres

In this process, 60% of the inlet feed water is converted into vapour and 40% of feed water produces brine.

The major portion of about, 50% of sea water is typically used as cooling water in condensation zone.

The production rate of fresh water is = 15 litres per minute,

The rate of **production per hour** is approximately = **15 * 60 = 900 litres**

Table 1: Energy consumption rate of motor per month

MOTOR AND PUMP NAME	ENERGY CONSUMED PER HOUR (kW)	APPROXIMATE WORKING HOURS PER DAY	ENERGY CONSUMED PER MONTH (kWh)
MOTOR 1 USED IN VACUUM PUMP	0.3	8	72
MOTOR 2 USED IN FRESH WATER PUMP	0.3	8	72
MOTOR 3 USED IN SEA WATER PUMP	0.5	8	120
MOTOR 4 USED IN SUCTION PUMP	0.2	8	48

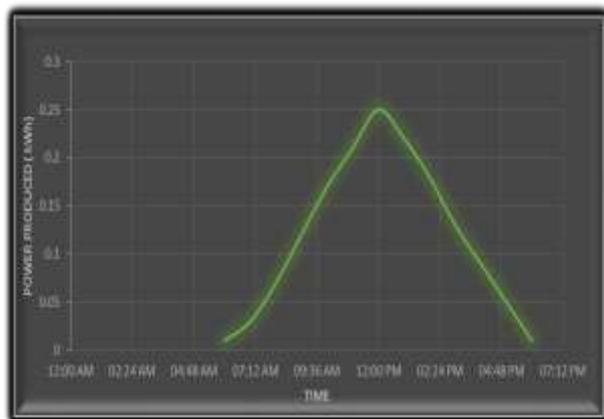
Total Amount of Energy consumed **per month** = **312 kWh**

Total Amount of Energy consumed **annually** = 312 kWh * 12 = **3744 kWh**

Table 2: Approximate of Energy produced by Solar Panels Annually

Approximate roof space (m ²)	Typical system size	Estimated annual output (kWh)
8 m ²	1 kW	850 kWh
14 m ²	2 kW	1700 kWh
21 m ²	3 kW	2550 kWh
28 m ²	4 kW	3400 kWh
50 m ²	7 kW	5950 kWh

Graph 2: GRAPH REPRESENTING AMOUNT OF ELECTRICAL ENERGY PRODUCED PER DAY



The Amount of **Electricity produced per day** is about **16.301 kWh**

Thus 50m² Approximate Roof Space could produce approximately 5950 kWh annually.

Power Saved

$$\begin{aligned}
 &\text{Total Energy produced annually} \quad (-) \quad \text{Total Energy Consumed Annually} \\
 &= 5950 \text{ kWh} \quad (-) \quad = 3744 \text{ kWh} \\
 &\qquad\qquad\qquad = \mathbf{2206 \text{ kWh}}
 \end{aligned}$$

This power can be consumed for other domestic purpose.

Cost of 1 unit of electricity is 10 Rs, thus **annually savings** is about **22060 Rs.**

The calculated value proves that it is capable to produce 8 to 10 Tons of Water, Every day.

The cost of **10 Ton of Fresh water** is about **2000 Rs.**

The **Amount Saved Annually from the Purchase of Fresh water** is about **7.5 lakhs Rupees.**

Thus **Total Amount of Money Saved through this Project** is about **7.7 Lakhs Rupees Annually.**

Result

Thus the result of the calculation shows that the, utility of Solar Energy for the Conversion of Sea water into Fresh water under the Vacuum Condition is proved efficient. This helps in reducing the water scarcity caused due to over consumption and contamination, the remaining power can be used for domestic application. This method proves efficient and Eco-friendly.

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The simple setup helps in a Conversion of Seawater into Fresh water at a large rate, with solar energy as its only source. This is completely eco-friendly and has dual use, which is producing water and also electricity.